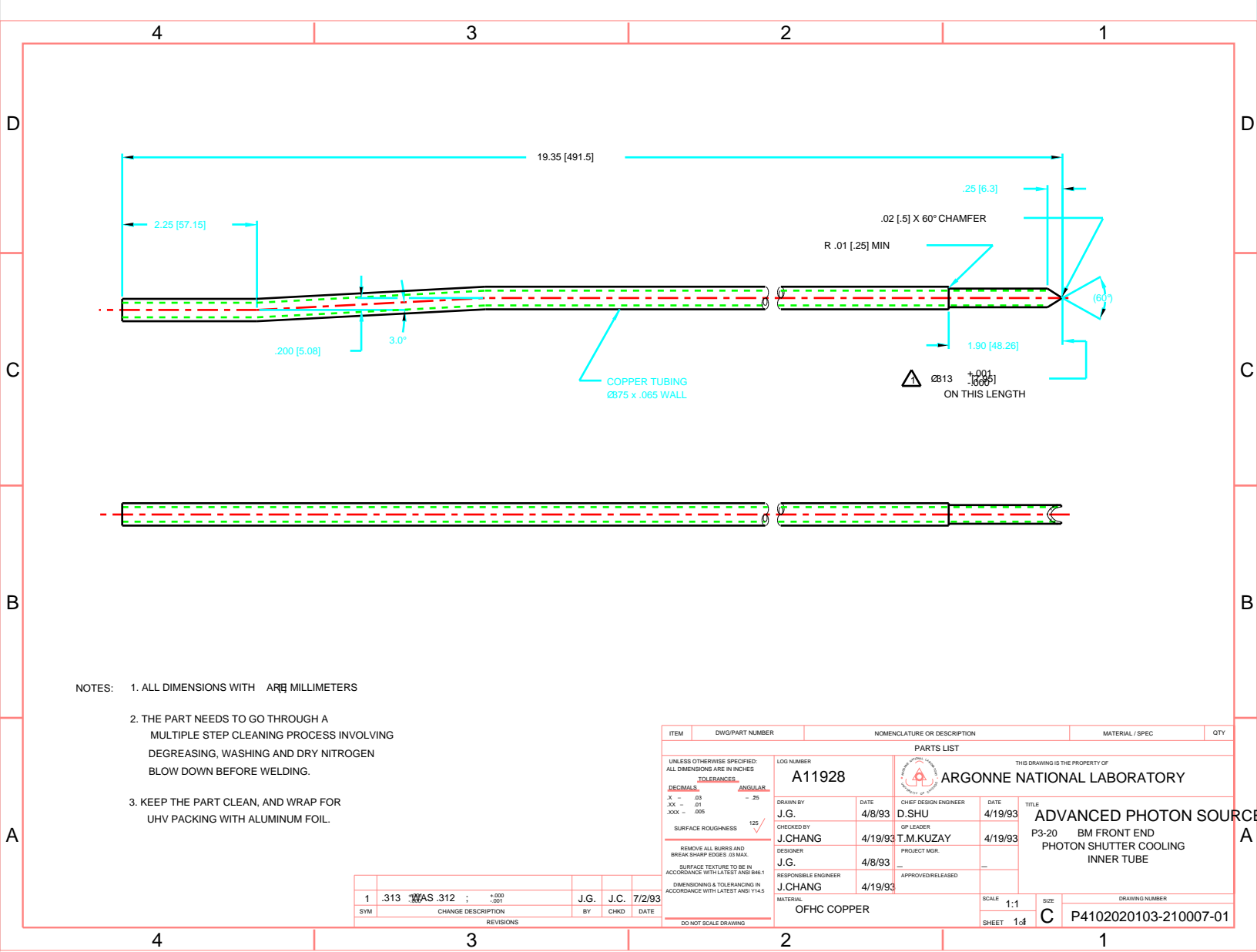


(C)	PLOT SCALE: 1=1	DWG. SCALE: 1	Axxxxx
-----	-----------------	---------------	--------



- NOTES:
1. ALL DIMENSIONS WITH ARE MILLIMETERS
 2. THE PART NEEDS TO GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOW DOWN BEFORE WELDING.
 3. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.

1	.313	WAS	.312	;	+ 0.000 - 0.001	J.G.	J.C.	7/2/93
SYM	CHANGE DESCRIPTION					BY	CHKD	DATE
REVISIONS								

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES				
TOLERANCES				
DECIMALS				
X - .03				
XX - .01				
XXX - .005				
SURFACE ROUGHNESS				
125				
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				
LOG NUMBER A11928				
THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY				
DRAWN BY J.G.				
DATE 4/8/93				
CHIEF DESIGN ENGINEER D.SHU				
DATE 4/19/93				
CHECKED BY J.CHANG				
DATE 4/19/93				
GP LEADER T.M.KUZAY				
DATE 4/19/93				
DESIGNER J.G.				
DATE 4/8/93				
PROJECT MGR. J.CHANG				
DATE 4/19/93				
RESPONSIBLE ENGINEER J.CHANG				
DATE 4/19/93				
APPROVED/RELEASED				
MATERIAL OFHC COPPER				
SCALE 1:1				
SIZE C				
DRAWING NUMBER P4102020103-210007-01				